

Date: Monday, 02/06/2008 4:32:16 PM  
 User: Julie Lecocq

## Process Sheet

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : 204 DUAL MIRROR ASSEMBLY
<b>Job Number</b> : 39636	
<b>Estimate Number</b> : 10141	
<b>P.O. Number</b> :	<b>Part Number</b> : D204562041
<b>This Issue</b> : 02/06/2008 <b>S.O. No.</b> :	<b>Drawing Number</b> : N/A
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : / / <b>Type</b> : SMALL /MED FAB	<b>Drawing Revision</b> : N/A
<b>Previous Run</b> : 36466	<b>Material</b> :
<b>Written By</b> :	<b>Due Date</b> : 10/06/2008 <b>Qty:</b> 410 5 Um: Each
<b>Checked &amp; Approved By</b> : JUD 08.6.08	
<b>Comment</b> : Est Rev: Removed Manufacturing 05-11-01 JLM	

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	DC	DOCUMENT CONTROL
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*JUD 08.6.04*



**Comment:** DOCUMENT CONTROL  
 Photocopy bluefile & type labels per PPPD204-562-041 CHG003

*808/1/25*

2.0	39636A	MIRROR BRACKET
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**Comment:** Sub-Component MIRROR BRACKET  
 D2161-204 B

*36886A*

*JS 08/11/25*

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1  
 Pick: Packing Kit

4.0	D2011103	8" Mirror
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**Comment:** Qty.: 2.0000 Each(s)/Unit Total : ~~40.0000~~ Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

2 D2011-103

Mirror

*43342 x4*  
*40246 x4*

*JS 08/11/25 (x4)*

5.0	MS27039108	Screw
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**Comment:** Qty.: 4.0000 Each(s)/Unit Total : ~~20.0000~~ Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

4 MS27039-1-08 Screw

1 Package of paperwork

*167378*

*JS 08/11/25 (x4)*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 02/06/2008 4:32:16 PM  
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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 204 DUAL MIRROR ASSEMBLY

Job Number: 39636

Part Number: D204562041

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



*Sos 6/125*



Comment: INSPECT 100% KITS FOR COMPLETENESS

*Sos 6/125 (x4)*

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D204-562-041

Location: Dev B

*SS 08/11/20 (x4)*

8.0

QC21

FINAL INSPECTION/W/O RELEASE



*08/11/26 (x4)*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



*W 08/11/26*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

**DART**

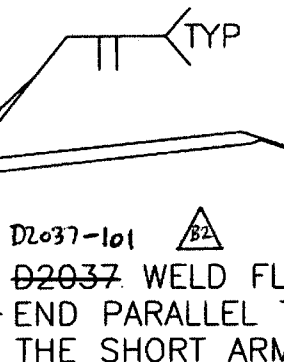


DESIGN	DRAWN BY	DART AEROSPACE LTD
JB	RH	HAWKESBURY, ONTARIO, CANADA
CHECKED KE	APPROVED	DRAWING NO.
DATE 99.06.07		D2161
	TITLE	SHEET 1 OF 1
	MIRROR BRACKET	SCALE
		NTS

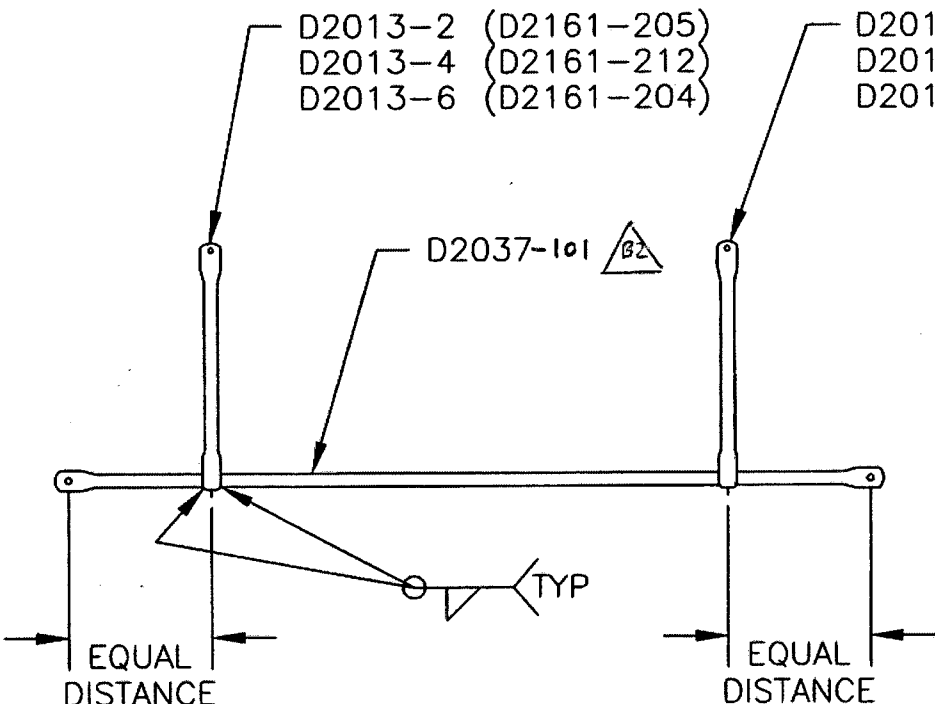
A	93.04.29	NEW ISSUE
B	99.06.07	REDRAWN FOR CLARITY ADDED -204/-205/-212 DESIGNATIONS
B1	02.03.25	CHANGE FINISH
B2	02.06.14	D2037-101 W/

**RELEASED**  
KE 99.06.10

PLACE SHORTER ARM  
ON SIDE OF JIG DT8065  
LABELED FWD (TYP)



DETAIL OF D2161-204  
DETAIL OF D2161-205  
DETAIL OF D2161-212



NOTE: WELD ASSEMBLY  
USING JIG DT8065

FINISH: ~~POWDER COAT ASSEMBLY BLACK~~  
~~CRINKLE (4.3.5.3) PER DART QSI 005 4.3~~  
~~POWDER COAT BLACK SANDTEX (4.3.5.7) PER~~  
~~DART QSI 005 4.3~~

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WORK ORDER  
NO. 316220A

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RETURN TO  
ENGINEERING